

Suggested Laminating Temperatures

Laminate Thickness	Paper Stock	Heat Shoe Setting	Hot Roll Setting
1.7 mil	Bond / Text	250°F	120°C
1.7 mil	Card	270°F - 280°F	130°C
3.0 mil	Bond / Text	230°F	115°C
3.0 mil	Card	250°F	125°C
5.0 mil	Bond / Text	235°F - 240°F	120°C
5.0 mil	Card	250°F - 255°F	130°C
10.0 mil	Bond / Text	240°F	130°C
10.0 mil	Card	250°F	135°C