

TYPE:	Hot Melt Adhesive	
PHYSICAL PROPERTIES:	Appearance:	Translucent White Solid
	Solids:	100%
	Viscosity:	Approx. 5,010 cps @ 350°F
		Approx. 7,375 cps @ 325°F
		Approx. 10,970 cps @ 300°F
		Approx. 17,500 cps @ 275°F
		Approx. 29,300 cps @ 250°F
		Approx. 51,250 cps @ 225°F
	Lbs./Gallon:	Approx. 8.2
	Form:	Pellet
	Softening Point:	Approx. 209°F (98°C)

SUGGESTED USES: Perfect binding, Heidelberg, Kolbus, Muller-Martini, Wohlenberg and others

OPERATING CONDITIONS: Running temperature range: 340°F-360°F Applicator
340-350°F Hose (Hose temp same as applicator)
350°F Premelter (Adhesive entering hose should be same temp as hose setting. Top zones of premelter can be set 50-100°F lower than exit temp. depending on melt rate and demand)

Do not exceed 360°F to prevent char development.

Never mix in any amount with Supra or similar grades

PRECAUTIONS: Material is applied hot - appropriate clothing and eye protection should be used. Always use with adequate ventilation to remove any hot melt fumes or vapors that are generated. Keep containers and pre-melters covered to avoid contamination. Rotate stock - first in - first out. Do not mix with other adhesives.

Note

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